



ABSTRACT OF THE DISCLOSURE

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Disclosed is a method for making a balloon catheter having no step at its outer surface,

- 5 which reduces pain caused to a patient during surgery. Initially, an elongated lumen tube, provided with a fluid drainage lumen and an inflation lumen, is extruded and has an outer diameter less than that of conventional balloon catheters. This tube is then vulcanized and cut, after which a support rod is inserted into the fluid drainage lumen up to a balloon forming region. Two inflation apertures are then perforated through each tube at the balloon forming region. A
- 10 bond preventing agent is coated on the outer surface of each tube at the balloon forming region before the support rod is removed. The tubes are subsequently connected and a balloon tube is extruded on the connected unit lumen tubes. The balloon tube is then vulcanized and cut, and a tip is formed at one end of the each unit lumen tube piece. Finally, a urine drainage hole is perforated through each lumen tube piece.